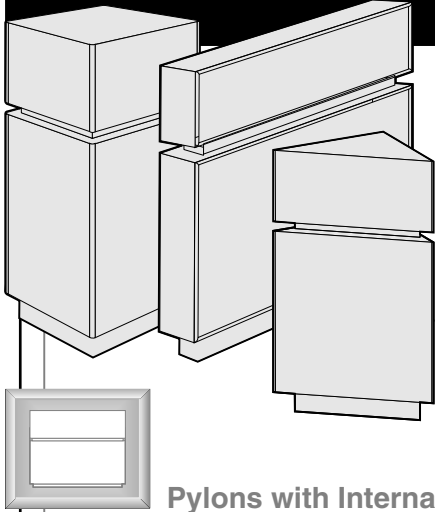


HED P-20/P-20S/P-20T

MONOLITHIC PYLON SQUARE PYLON TRIANGULAR PYLON

Assembly and Installation Instructions

Carefully select the location of your sign to be sure that it will be readily visible to those for which it is intended. Before installing any sign, be sure that the installation does not obstruct traffic or hamper local utilities, landscape, maintenance, snow-plowing, etc...



Pylons with Internal Posts

Step 1

Carefully unpack the factory assembled sign at the installation site. For small pylons, proceed to Step 4.

Step 2

For large pylons, disassemble the top panel using an allen wrench to remove the fasteners. Set the fasteners and top panel safely aside.

Step 3

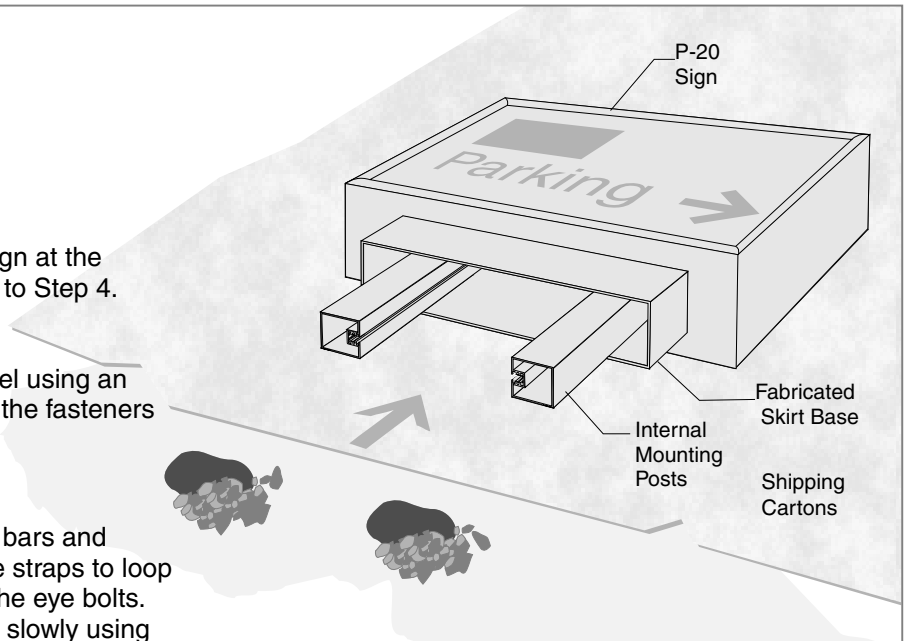
With the top panel removed, locate the lift bars and optional eye bolts. Lifting will require crane straps to loop under the bars, or hooks to be used with the eye bolts. When raising and lowering the sign, move slowly using additional manpower to guide the sign from the ground. This will lessen the chance of damage to the sign or surroundings and will ease placement of the sign for installation.

Step 4

With the assembled sign on the ground as a guide (use shipping carton underneath to avoid damage), dig two 12" diameter holes. The holes must be deep enough to totally bury the posts up to the skirt. Correct installation will completely conceal the internal posts with the skirt resting slightly in the top soil or other landscape material. Level the sign both horizontally and vertically.

Step 5

Secure the top panel on larger signs using all fasteners removed in Step 2.



Large Pylon Lift Supports

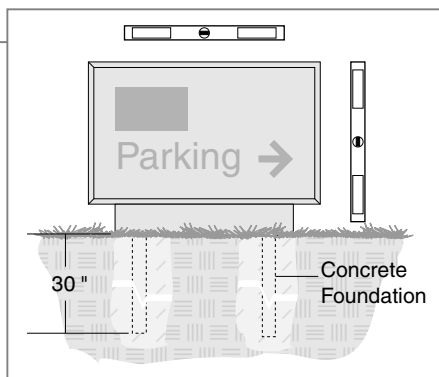
Removable .125" Aluminum Top Panel

Lift Support Bar with optional Eye Bolt

.125" Aluminum Side Panel, 14" or 18" standard is stud mounted to the edge extrusion Panel

P-20 Radius Edge Extrusion frames the message panels

.125" Aluminum Front and Back Message Panels are stud welded to the HED P-20 radius edge extrusion



IMPORTANT:

- If illuminated, this sign is intended to be installed in accordance with the requirements of Article 600 of the National Electrical Code and/or other applicable local codes. This includes proper grounding and bonding of the sign.
- Access electrical components through removable panel.
- Remove tape and packing material from lamps.