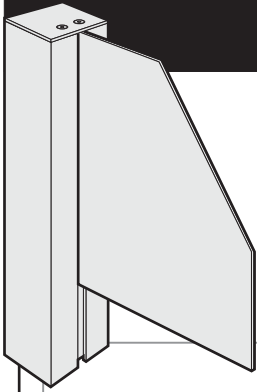


HED-200 Panel Assembly From Components

Lengths of U-Channel are attached to the sides of the Message Panel for Double Post and Flag Mount HED-200 Signs.



Slide the U-Channel over the vertical ends of the Message Panel, aligning it flush at the top and leaving 2" extending at the bottom. Drill 1/8" diameter holes for the compression pins through the U-Channel and panel, spacing the holes 6" to 8" apart. Hammer the supplied Compression Pins into each hole attaching the U-Channel to the Message Panel. Drill and Tap a 1/4-20 hole in the 2" overhang of each U-Channel for the set screws. OPTIONAL: Cut the U-Channels flush, top and bottom, with the Message Panel and use Locking Squares to secure the assembly in the Posts.

